

Werkstattgespräch mit der Gildemeister Drehmaschinen GmbH und der Marposs Monitoring Solutions GmbH (Artis)

2022-10-18

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MARPOSS
ARTIS

One Partner Many solutions

worldwide present in

34
countries

offices worldwide

80

exports

94%

more than

3,700
employees

1,350

Italy

1,110

Asia

880

Europe

360

Americas

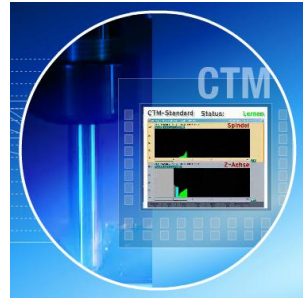
26

key acquisitions since 2000

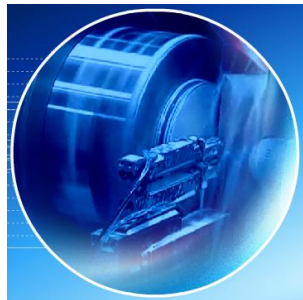
8%

resources invested in R&D

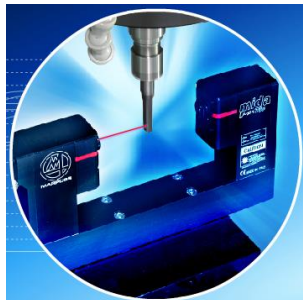




CONTROL GAGING (USA)
ZHONGYUAN (CHINA)
AEROEL (ITALY)
MOVOMATIC (CH)



ARTIS (GERMANY)
BRANKAMP (GERMANY)
DITTEL (GERMANY)
SCHWER + KOPKA
(GERMANY)
TTV (ITALY)



BLULINK (ITALY)

E.D.C. (ITALY)

IN-PROCESS
&
POST-PROCESS
GAUGING



PROCESS
MONITORING
AND SENSORS



SOFTWARE
FOR QUALITY



ELECTRICAL
TESTING



INDUSTRIAL
AUTOMATION



GAUGING



LEAK TESTING



AEROSPACE

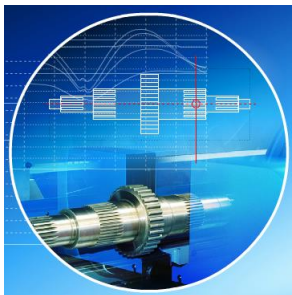


ELETTROSYSTEM (ITALY)

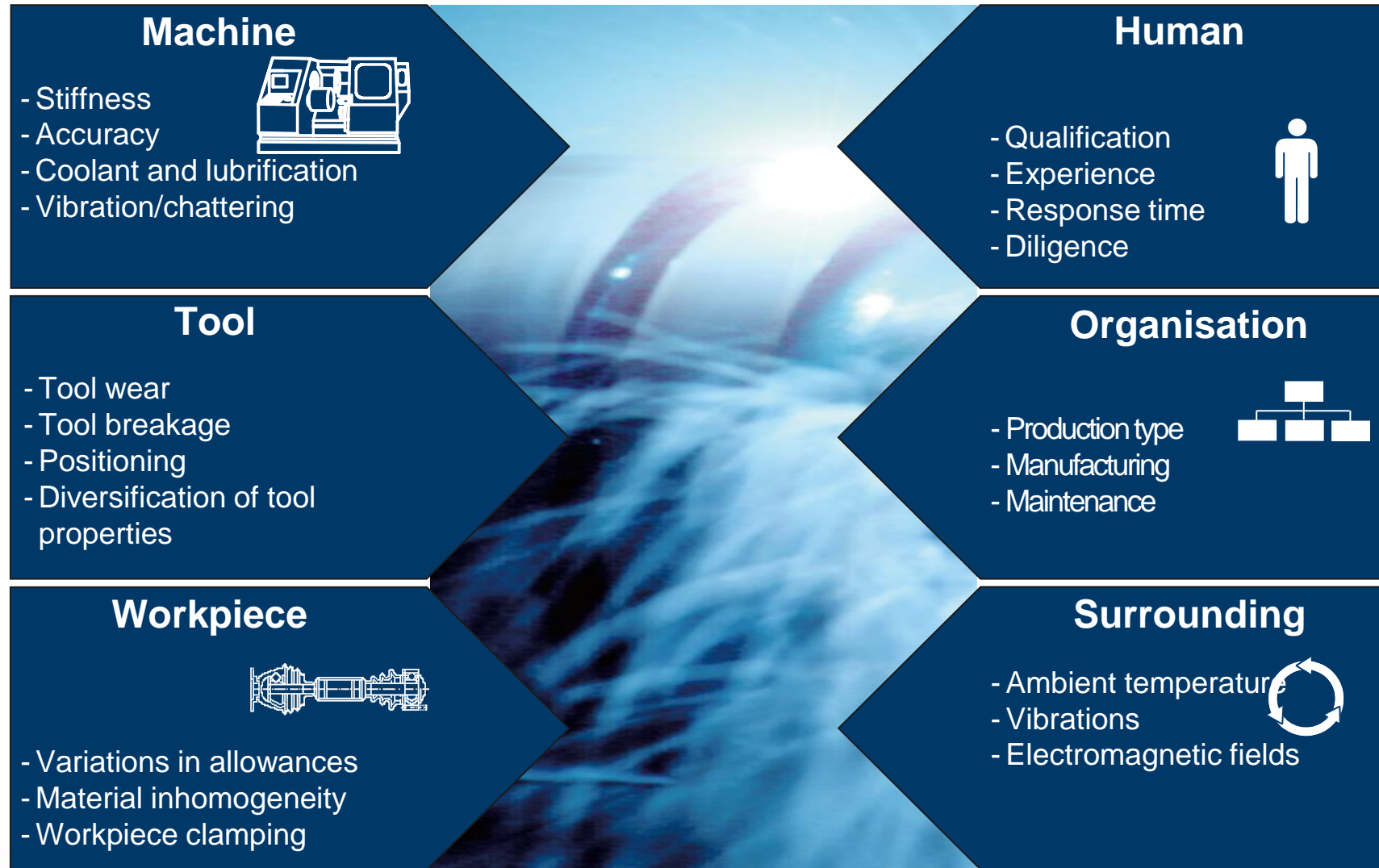
AEROEL (ITALY)
FL TOOL HOLDERS (USA)
LEHREN - UND
MESSGERÄTEWERK
SCHMALKALDEN
(GERMANY)
METREL (ITALY)
MG (ITALY)
MILLENNIUM (USA)
STIL (FRANCE)

HELIUM TECHNOLOGY
(ITALY)
MG (ITALY)
TECNA (ITALY)
TRACE (FRANCE)

BPMA (FRANCE)
KERN (FRANCE)



Factors influencing the production process



- Detection of **breakage, missing and wear** in machining production

Machine **protection** (collision)

Avoidance of **scrap, rework** and consequential damage

Detection of **clamping errors**, incorrect components and faulty processes

Condition Based Monitoring (bearings, ball screws, machine components, imbalances,...)

Adaptive controls- **AC**

Process **visualization** and **documentation**

Acquisition and processing of **process data**

Source of **information** for other third-party systems

Data provision for **cloud-based** systems

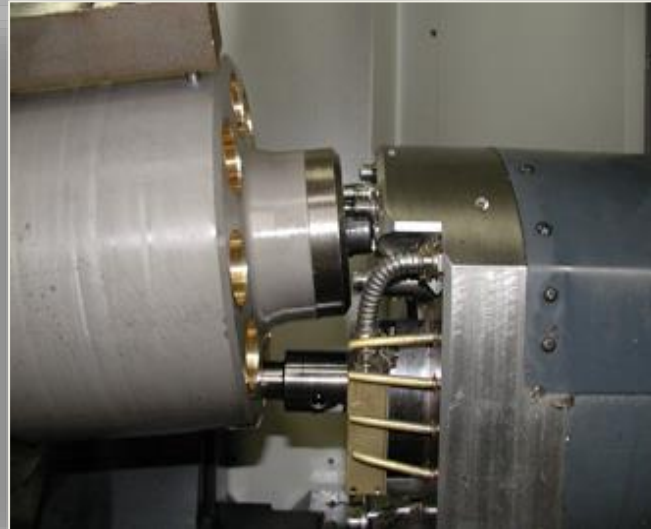
Applications for cutting monitoring



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Applications for machine safety



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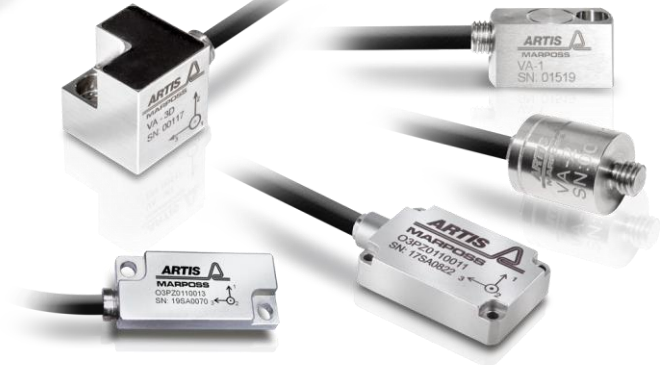
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Strain and Force



Acoustic

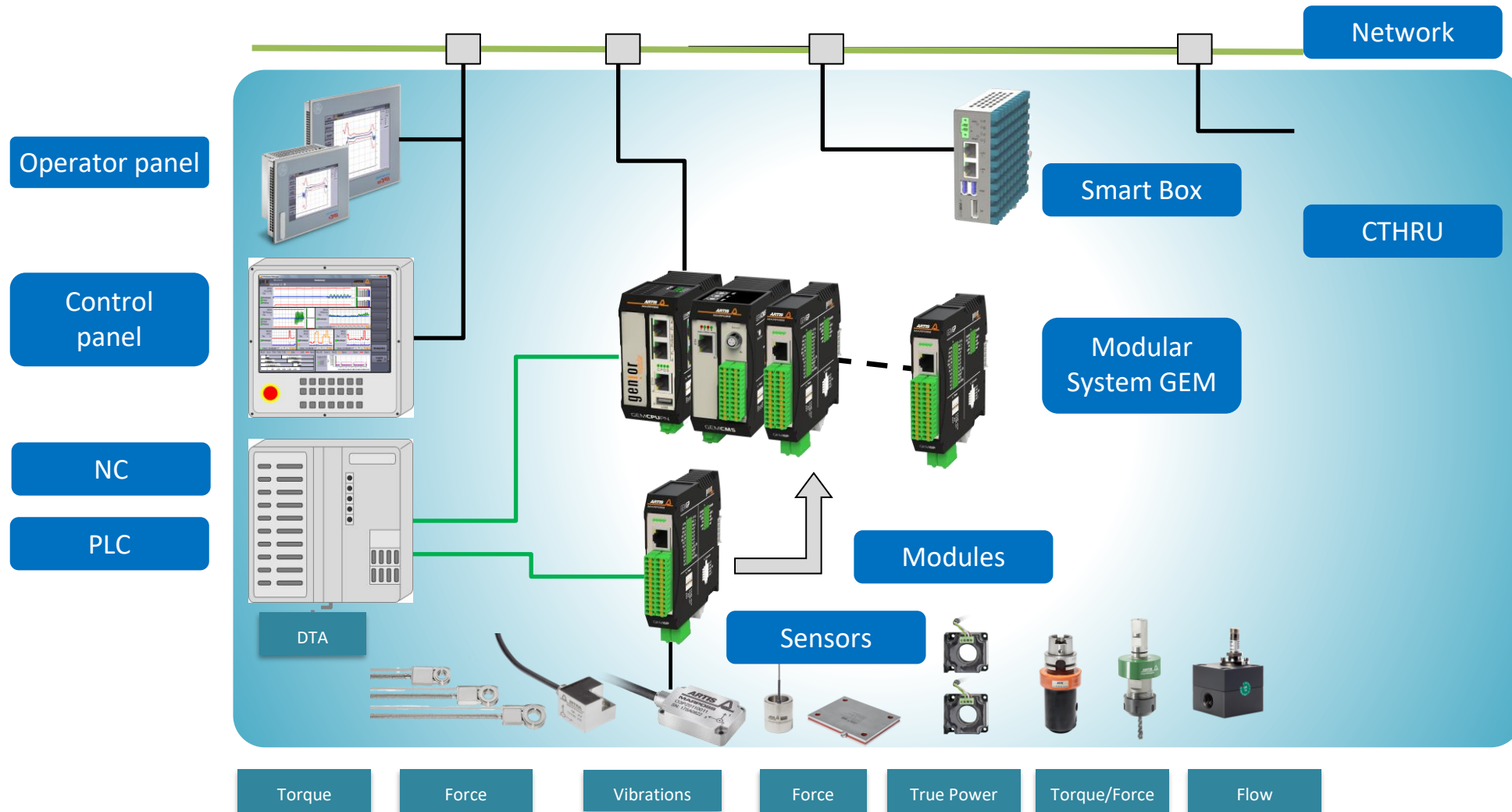


Acceleration

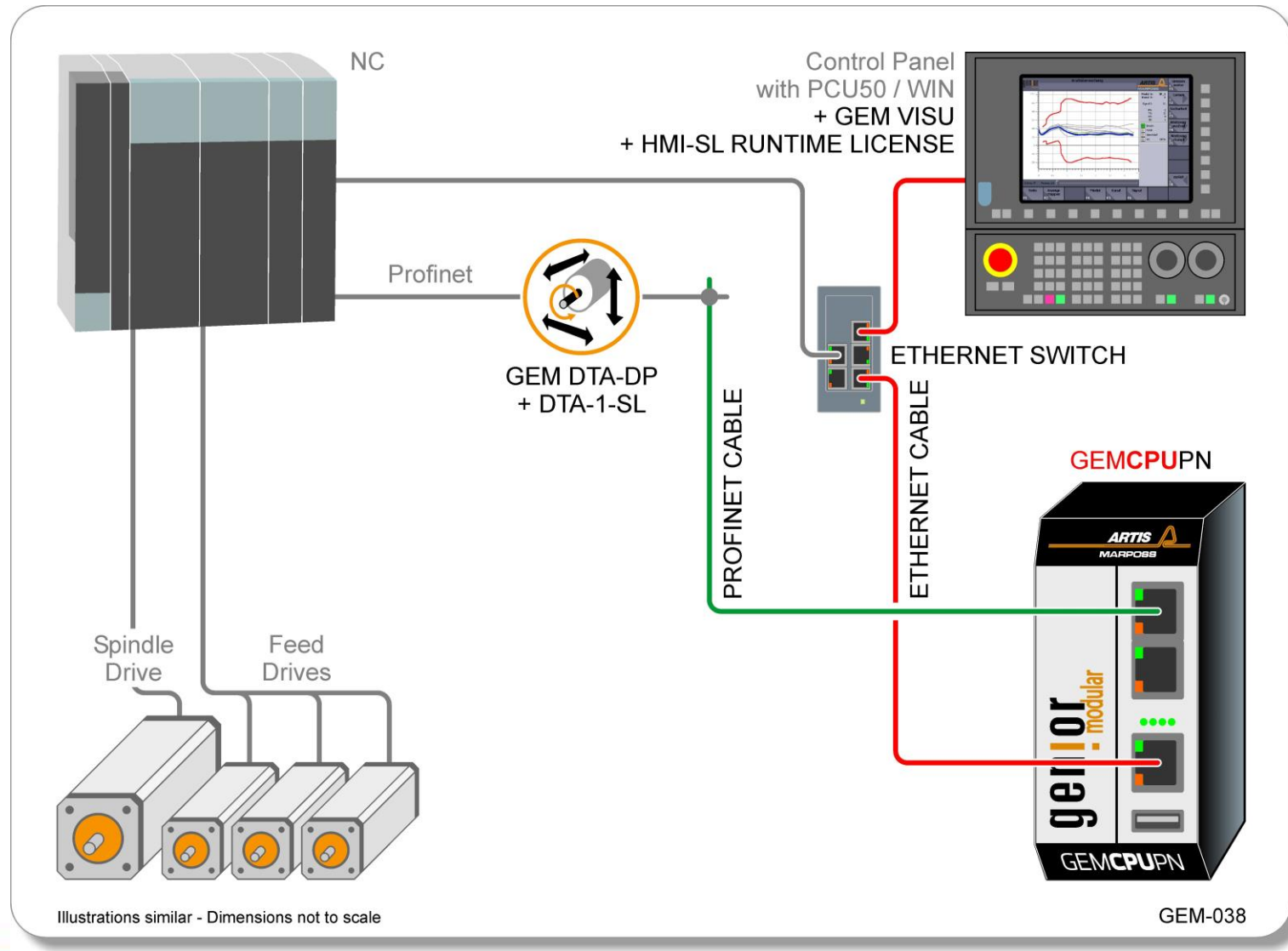


Power

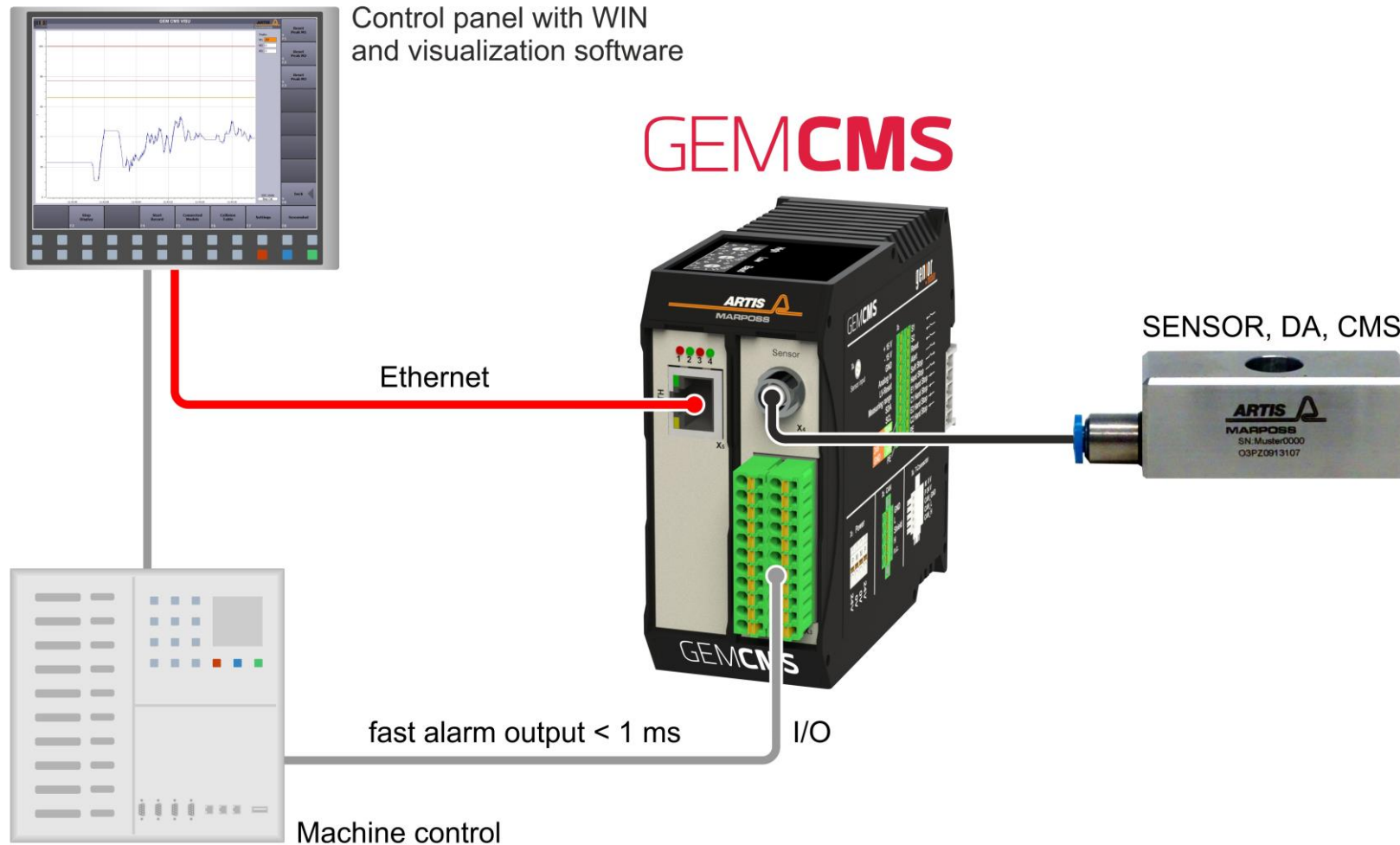
Modular System Genior Modular - GEM



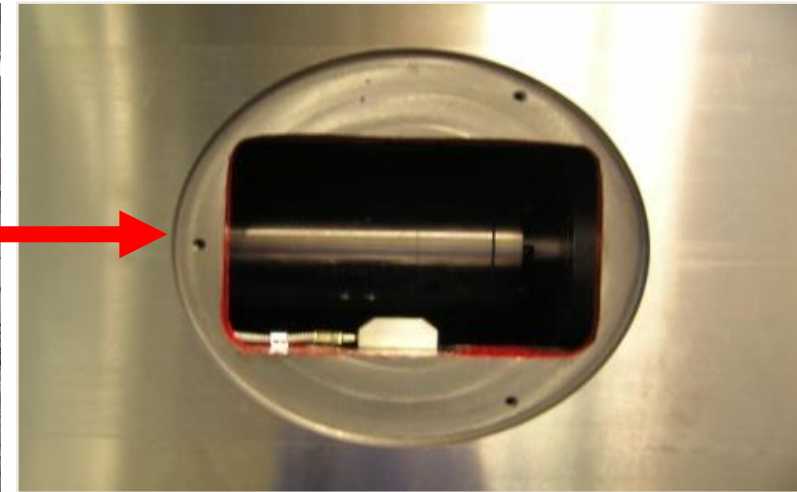
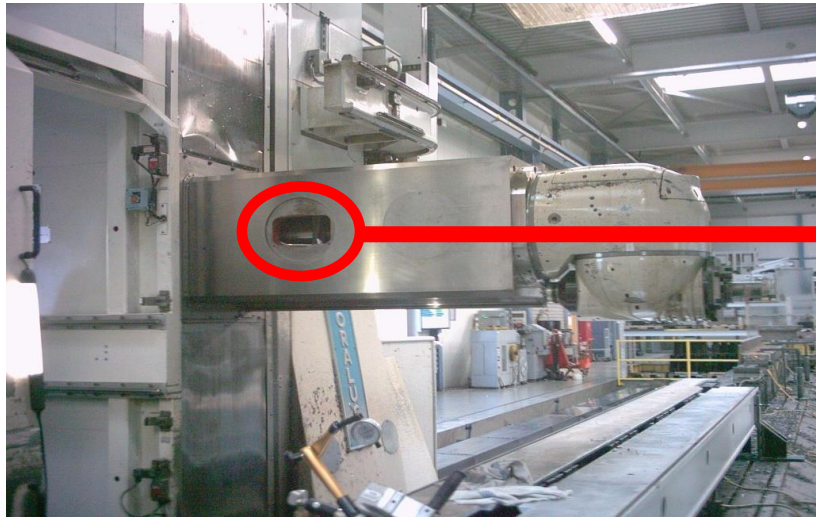
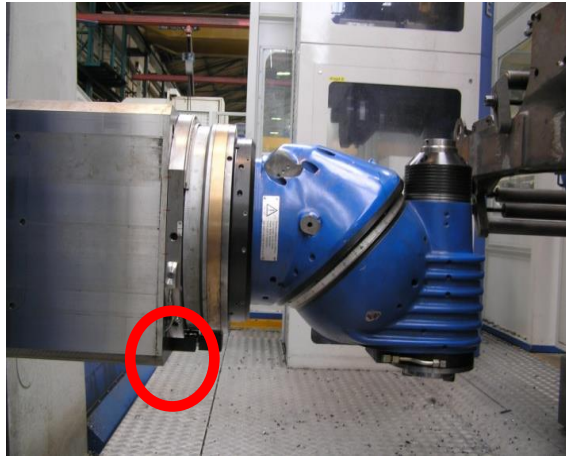
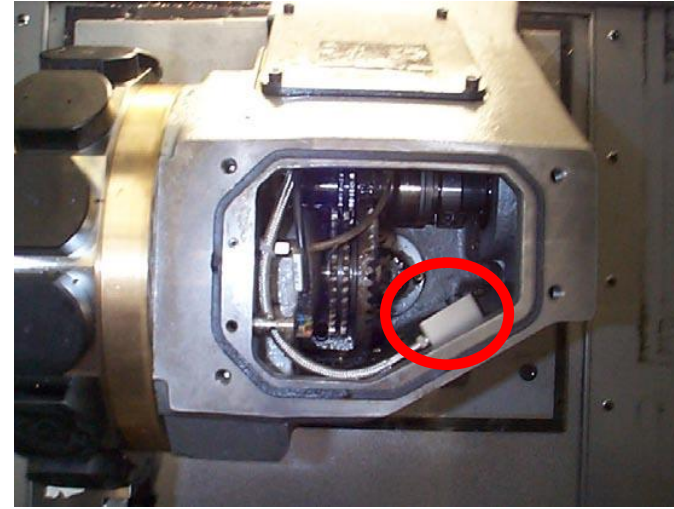
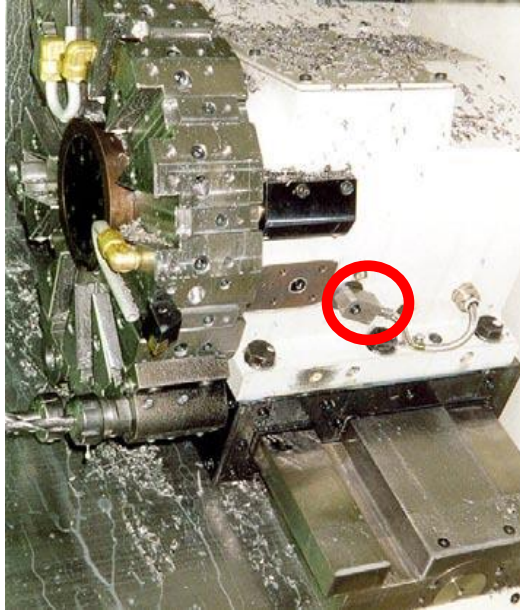
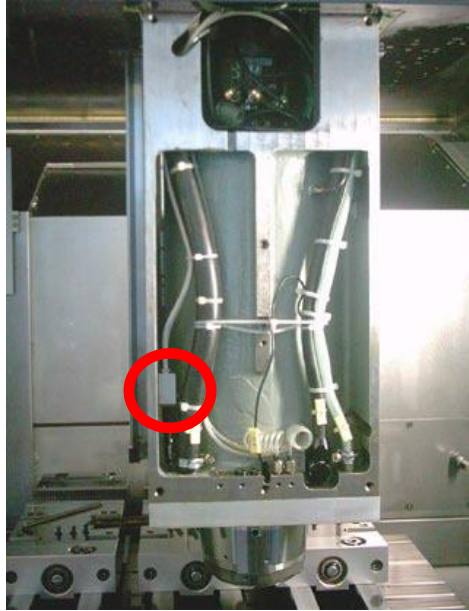
Monitoring with internal drive data



Force monitoring for machine safety

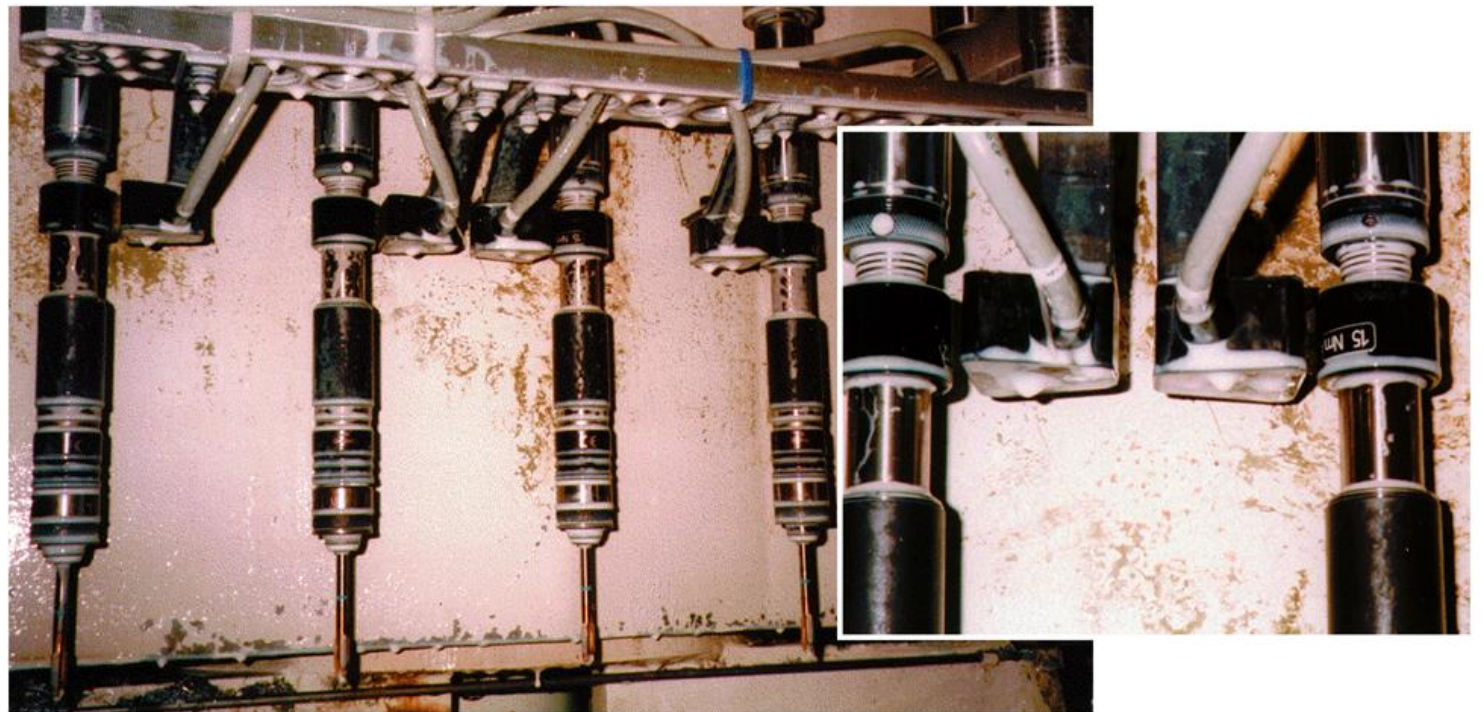
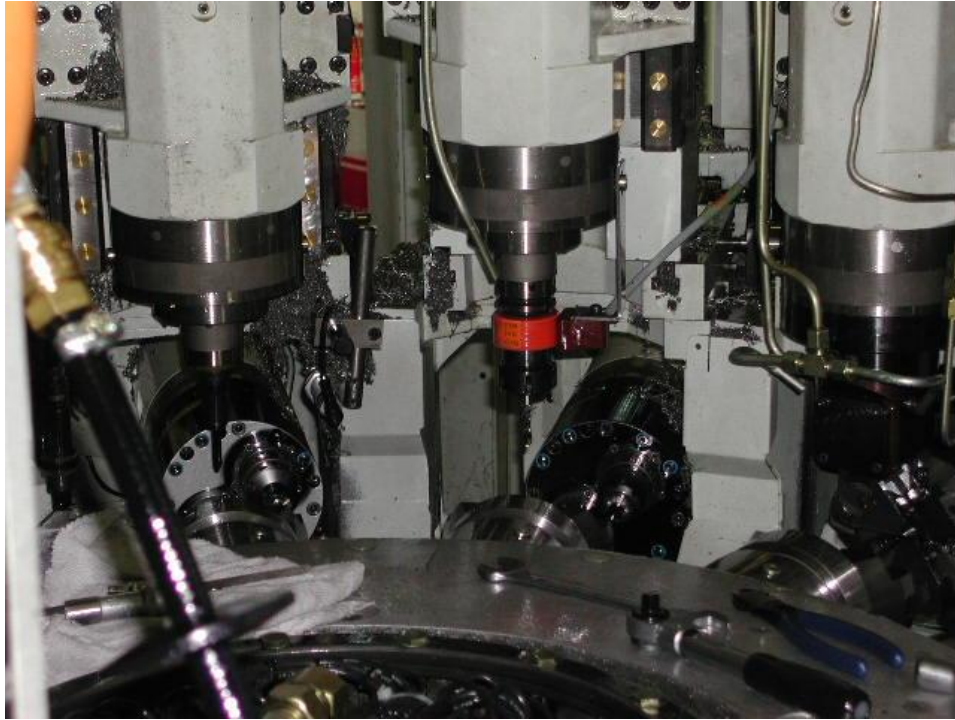


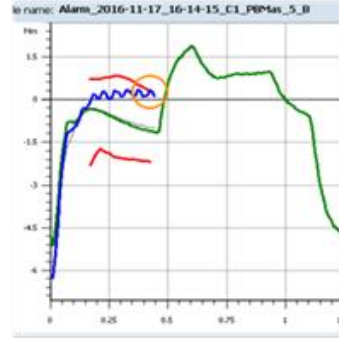
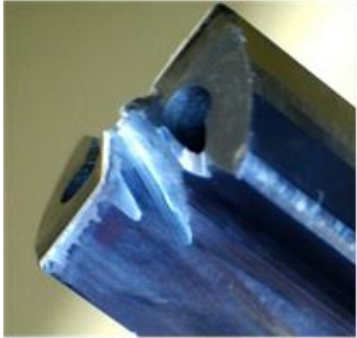
Cutting/Machine-Protection



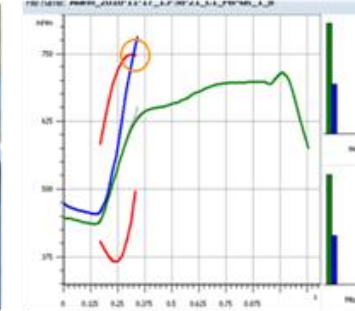
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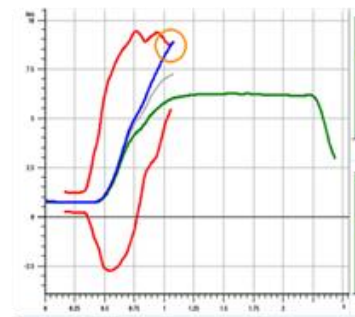
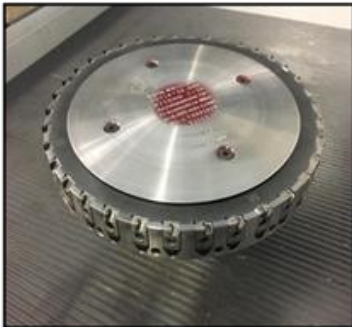




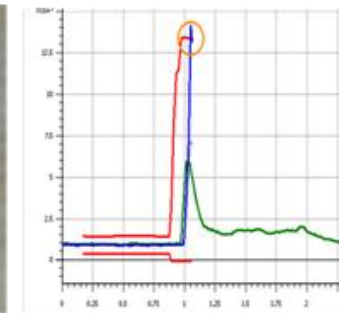
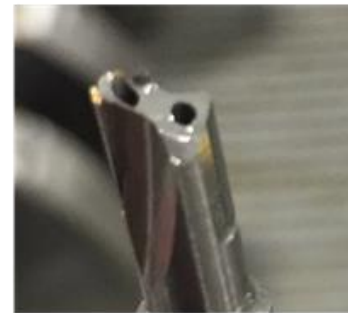
E Point on drill damaged.



Chip breaker damaged.



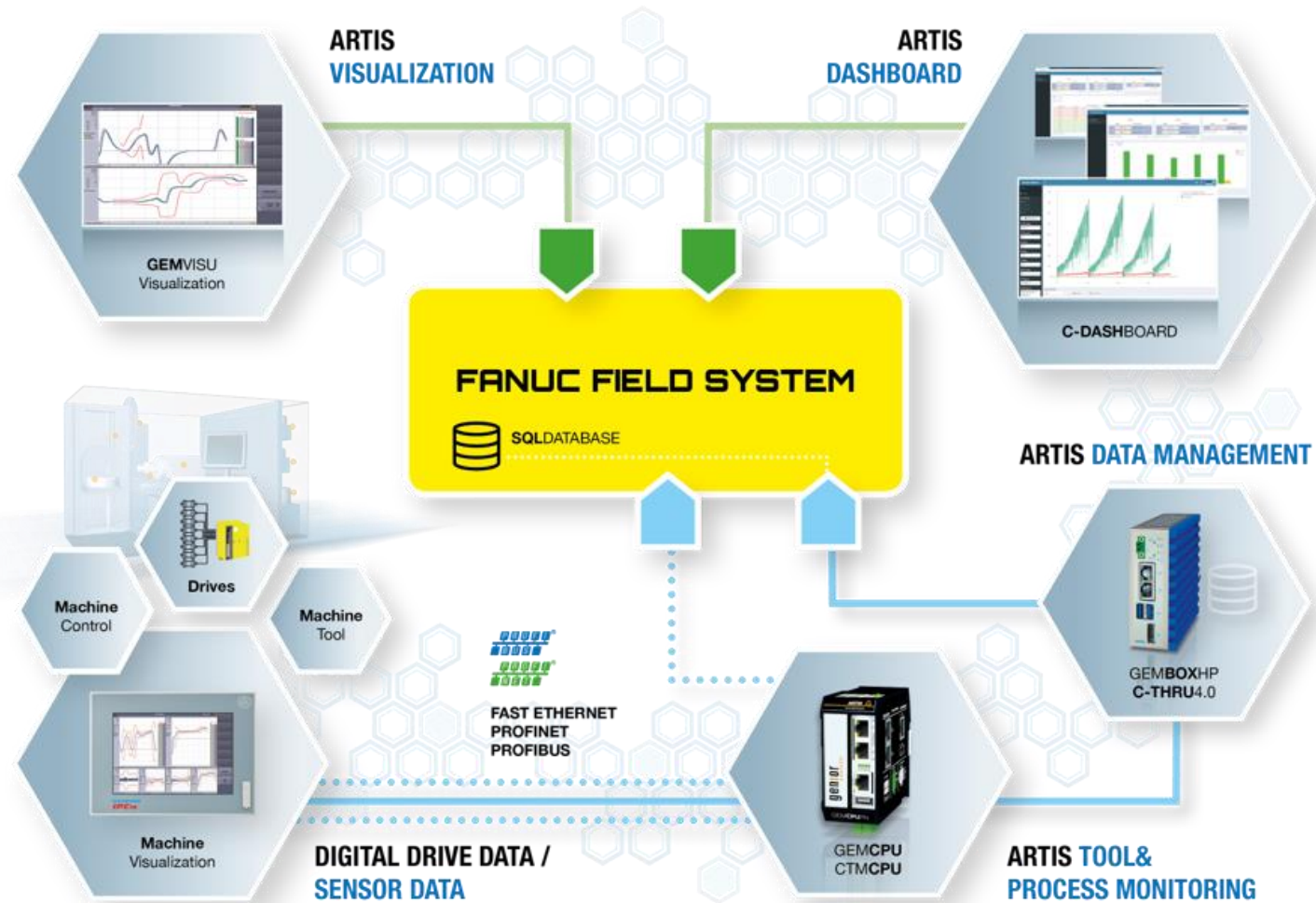
Slight chip on 2 out of 32 cutting edges.

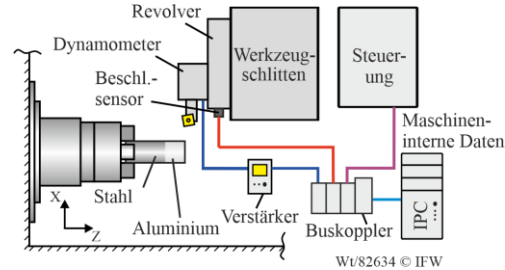
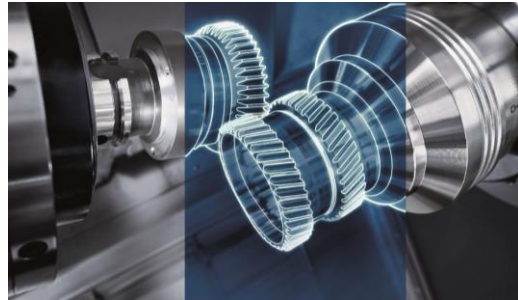


Drill snapped.

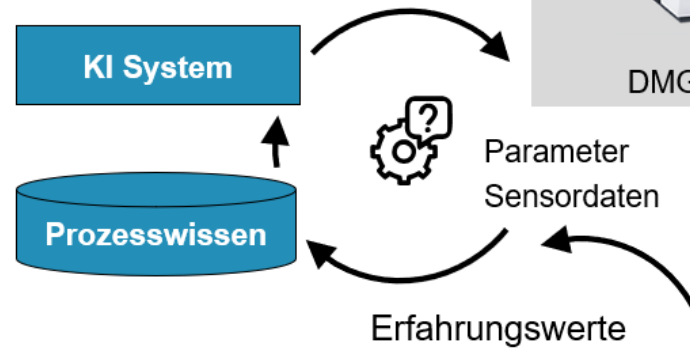
Monitoring and trend display



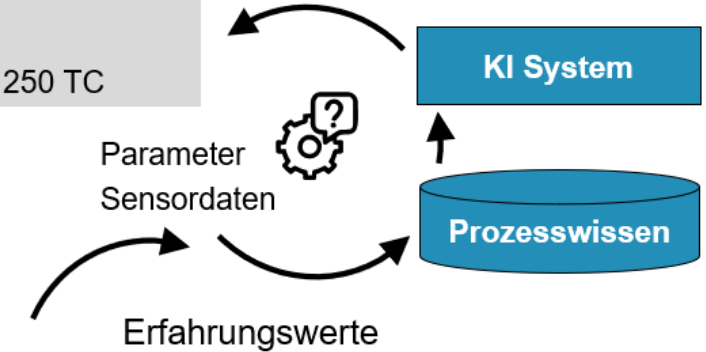




Datenbasierte Prozessparametrierung



Automatische Überwachung



Bedienerfeedback



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MARPOSS Smart Factory 4.0

MARPOSS
Smart Factory Together